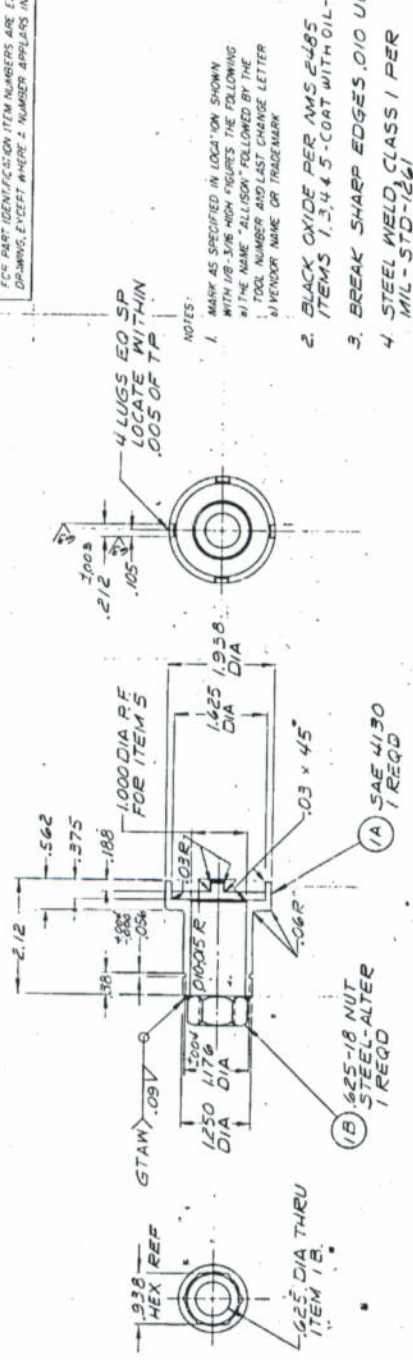


SHOP COPY

5	/	PILOT				BRASS
4	2	HEX NUT				STL
3	1	BASE				WELDMENT
2	1	RET. BMS				TEUARC
1	1	RET.				WELDMENT
ITEM NO.		NOMINAL SIZE OR DESCRIPTION	CORE IDENT	PART OR IDENTIFYING NO.		MATERIAL OR NOTES

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THIS BLOCK DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART NUMBER.



NOTES:

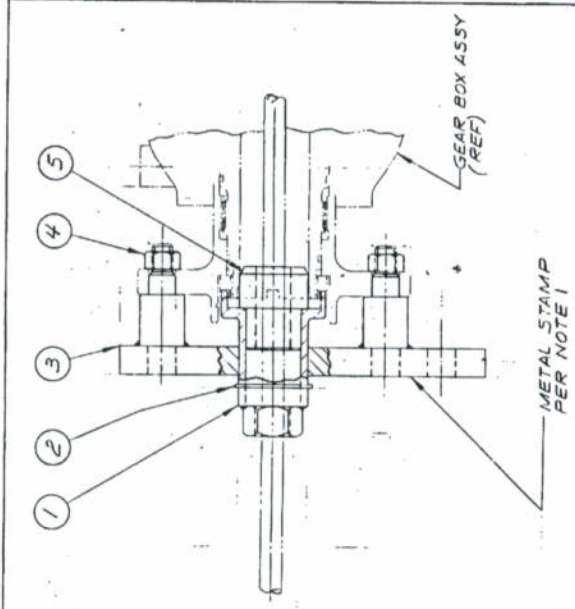
1. MARK AS SPECIFIED IN LOGO ON SHOWN WITH 1/8 - 5/16 HIGH FIGURES THE FOLLOWING

- a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER
- b) VENDOR NAME OR TRADEMARK

2. BLACK OXIDE PER NMS 2485
ITEMS 1,3,4 5-COAT WITH OIL-
3. BREAK SHARP EDGES .010 UO5
4. STEEL WELD CLASS 1 PER
MIL-STD-1261

**REDUCED
PRINT**

① WELDMENT
HON.-22-100H
LNW1073M



- METAL STAMP
PER NOTE 1

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[illegible]

USED ON ENGINE MODELS
250 SERIES

REF-